

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-760 REV. G OR LATER APPROVED REVISION AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-760 REV. 5 OR LATER APPROVED REVISION

REF. TCCA STC: SH07-37
REF. FAA STC: SR02492NY
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REF. ANAC STC: 2009S08-18
REF. ANAC STC: 2009S08-19
REF. ANAC STC: 2009S08-20

1.0 PURPOSE:

The Purpose of this Dart Service Instruction (DSI) is to introduce the new D412-760-219 Lightweight Baggage Compartment kit, which includes a new D4640-17 Forward Wall Protector with additional cutouts and a new D3952-5 Placard to install on the D4640-13 Door Protector. This DSI also creates the DSI 9864-011 Conversion kit, which includes parts and instructions to convert a D412-760-217 kit to a D412-760-219 kit.

2.0 INSTALLATION PROCEDURE:

2.1 D412-760-219 Installation

Install D412-760-219 kit per Section 3.10 of IIN-D412-760 except as follows:

2.1.1 Install the D4640-17 Forward Wall Protector in lieu of the D4640-3 Forward Wall Protector.

2.1.2 Install the D3952-5 Placard above the D3952-3 Placard on the D4640-13 Door Protector as shown in Figure 2.

2.2 DSI 9864-011 Installation

To convert a D412-760-217 kit to a D412-760-219 kit:

2.2.1 Remove the D4640-3 Forward Wall Protector by removing D3628-5 washers and MS27039-1 screws used to attach the panel to the forward wall of the Baggage Compartment.

2.2.2 Locate the D4640-17 Forward Wall Protector against the forward wall of the Baggage Compartment and transfer drill a $\varnothing 0.257$ " hole from the potted insert to the D4640-17 Forward Wall Protector.

2.2.3 Enlarge the holes on the D4640-17 Forward Wall Protector to $\varnothing 1.00$ " and deburr holes. Holes may be enlarged to $\varnothing 1.13$ " if necessary to provide alignment with potted inserts.

2.2.4 Position the D4640-17 Forward Wall Protector against the forward wall of the Baggage Compartment and install into the existing inserts in the forward wall of the Baggage Compartment with D3628-5 washers and MS27039-1-04 screws per Figure 6 Detail D of IIN-D412-760 Rev. G. Longer or shorter screws may be used to ensure 1.5-4 threads in safety. Torque the #10 fasteners to 15-25 in-lbs (1.7-2.8 N-m).

2.2.5 Install the D3952-5 Placard above the D3952-3 Placard on the D4640-13 Door Protector as shown in Figure 2.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 21.10.22
CERT. NO.: SH07-37
ISSUE NO.: 3

APPROVED

A	NEW ISSUE	SAD	21.10.22
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9864	SHEET 1 OF 3
APPROVED	IT	TITLE	SCALE
DE APPR.	DS	ADD D412-760-219 KIT	NTS
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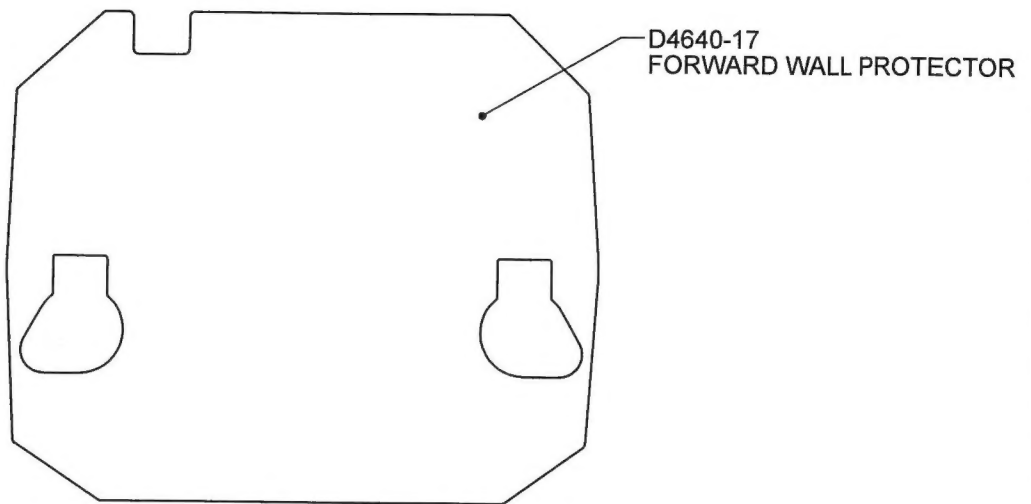


FIGURE 1
D4640-17 FORWARD WALL PROTECTOR

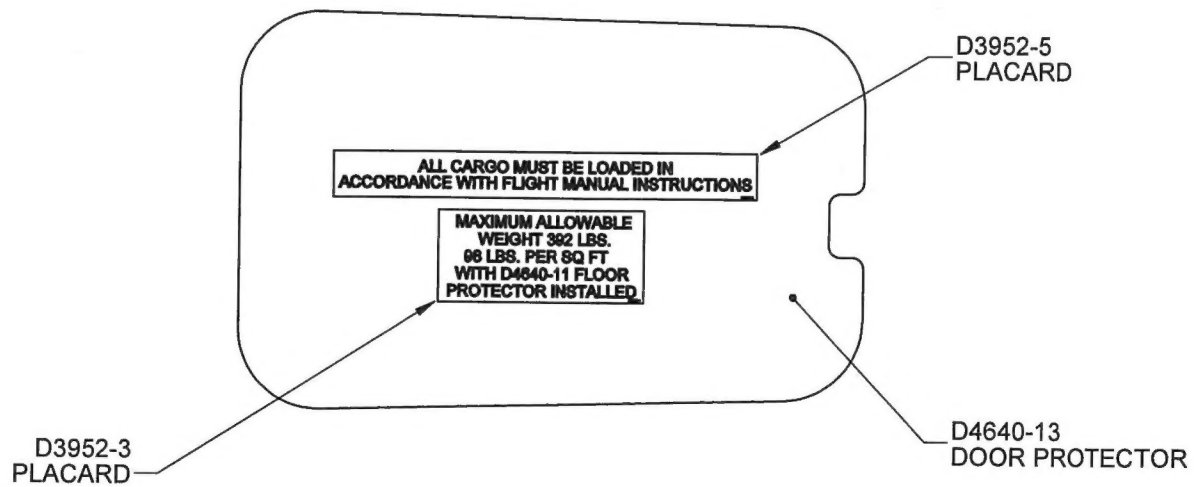


FIGURE 2
D3952-5 PLACARD INSTALLATION

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DRAWN	SAD		
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MFG. APPR.	N/A	DSI 9864	SHEET 2 OF 3
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3.0 PART LIST

3.1 D412-760-219 LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT

ITEM	QTY -219	Part Number	Description
	X	D412-760-219	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
1	43	D3628-5	CUPPED WASHER
2	1	D3952-3	PLACARD
3	1	D3952-5	PLACARD
4	1	D4640-1	RH FWD WALL PROTECTOR
5	1	D4640-5	LH WALL PROTECTOR
6	1	D4640-7	AFT WALL PROTECTOR
7	1	D4640-9	RH AFT WALL PROTECTOR
8	1	D4640-11	FLOOR PROTECTOR
9	1	D4640-13	DOOR PROTECTOR
10	1	D4640-15	CEILING PROTECTOR
11	1	D4640-17	FORWARD WALL PROTECTOR
12	36	80-004-2-6	INSERT
13	7	80-004-2-8	INSERT
14	36	MS27039-1-04	SCREW
15	7	MS27039-1-05	SCREW
16	3	MS27039-1-10	SCREW
17	6	NAS1149F0363P	WASHER (AN960-10)

3.2 DSI 9864-011 CONVERSION KIT

ITEM	QTY -011	P/N	DESCRIPTION
		DSI 9864-011	CONVERSION KIT
1	1	D4640-17	FORWARD WALL PROTECTOR
2	1	D3952-5	PLACARD

4.0 WEIGHT AND BALANCE

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D412-760-219 Lightweight Baggage Compartment Protector Kit	29.2 lb 13.2 kg	-0.30 in -0.008 m	-8.8 in-lb -0.11 m-kG	294 in 7.47 m	8585 in-lb 98.6 m-kG

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MFG. APPR.	N/A		SHEET 3 OF 3
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